

### Meets the requirements of ASTM D 6163, Type I, Grade G

#### Features and Components

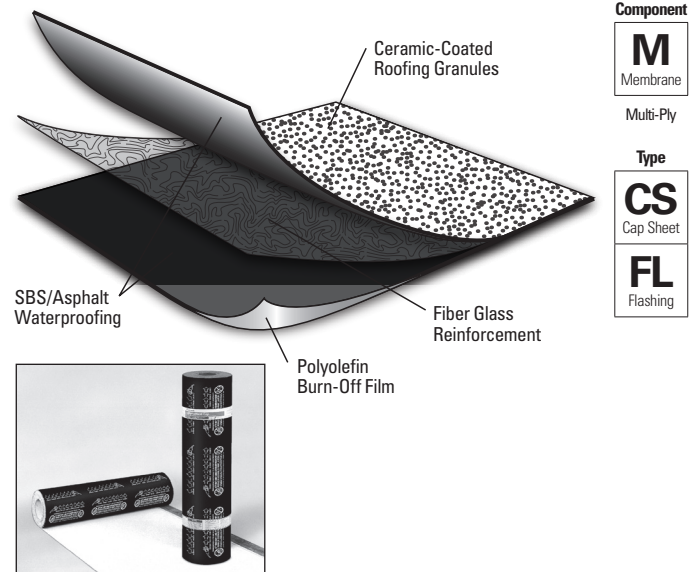
DynaWeld Cap is used as a fiber glass-reinforced mineral-surfaced cap sheet in a variety of multi-ply roofing systems.

**Ceramic-Coated Roofing Granules:** Specifically engineered for optimal embedment in the SBS-blend sheet. The ceramic coating promotes excellent long-term adhesion. Granules are available in White, Black and Tan (Black and Tan may require extended lead times).

**High-Quality SBS Rubber and Asphalt Blend:** Lends elasticity and flexibility to the sheet. The elongation and recovery properties allow the product to easily accommodate the continual expansion and contraction experienced on all roofs.

**Fiber Glass Reinforcement Mat:** Offers excellent dimensional stability and tensile strength and withstands differential movement. Because it has no thermal memory less time is needed to relax the sheet, allowing for ease of installation. The fiber glass mat also has good lay-flat characteristics.

**Polyolefin Burn-Off Film:** Promotes ease of heat welding.



**Colors:** White, Black and Tan  
(Black and Tan may require extended lead times).

**System Compatibility** *This product may be used as a component in the following systems. Please reference product application for specific installation methods and information.*

Multi-Ply	BUR		APP		SBS			
	HA	CA	CA	HW	HA	CA	HW	SA
<i>Compatible with the selected Multi-Ply systems above</i>								

Single Ply	TPO		PVC		EPDM		
	MF	FA	MF	FA	MF	FA	BA
<i>Do not use with Single Ply systems</i>							

**Key:** HA = Hot Applied CA = Cold Applied HW = Heat Weldable SA = Self Adhered MF = Mechanically Fastened FA = Fully Adhered BA = Ballasted

#### Energy and the Environment

Test	Initial	3-Year Aged
Reflectivity* (ASTM C 1549)	0.26	0.27
Emissivity* (ASTM C 1371)	0.87	0.84
Solar Reflectance Index* (SRI) - E 1980	25	25
Pre-Consumer Recycled Content	0%	
Post-Consumer Recycled Content	0%	

\*Standard White Granule only

#### Peak Advantage® Guarantee Information

Systems	Guarantee Term
When used in most 2-5 ply JM SBS systems.*	Up to 30 years

\*Contact JM Technical Services for specific system requirements or guarantee terms.

#### Codes and Approvals



#### Product Application



Heat Weld

- Must be installed using heat-welding techniques
- Refer to JM SBS modified bitumen specifications and detail drawings for application and slope information

#### Packaging and Dimensions

Roll Coverage*	95.8 ft <sup>2</sup> (8.9 m <sup>2</sup> )
Roll Length	32' 10" (10 m)
Roll Width	39 3/8" (1 m)
Roll Weight	106 lb (48 kg)
Rolls per Pallet	20
Pallet Weight	2,200 lb (998 kg)
Pallets per Truck**	22

\*Assumes a 4" side lap \*\*Assumes 48' flatbed truck.

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**Tested Physical Properties**

Physical Properties		ASTM Test Method	Standard for ASTM D 6163, Type I, Grade G (Min.)	DynaWeld Cap	
				MD*	XMD**
Strength	Tensile Tear	D 5147	35 lbf (156 N)	105 lbf (467 N)	90 lbf (400 N)
	Peak Load at 0°F (-18°C)	D 5147	70 lbf/in (12.3 kN/m)	130 lbf/in (22.8 kN/m)	100 lbf/in (17.5 kN/m)
	Peak Load at 73.4°F (23°C)	D 5147	30 lbf/in (5.3 kN/m)	70 lbf/in (12.3 kN/m)	50 lbf/in (8.8 kN/m)
Longevity	Low Temp. Flexibility	Unconditioned	D 5147	0°F (-18°C)	-10°F (-23°C)
		90-Day Heat Conditioned	D 5147	0°F (-18°C)	-10°F (-23°C)
	Compound Stability	D 5147	215°F (102°C)	250°F (121°C)	
	Granule Loss	D 4977	2 g (0.07 oz)	0.7 g (0.02 oz)	
	Thickness	D 5147	95 mil (2.4 mm)	165 mil (4.2 mm)	
	Selvage Edge Thickness	D 5147	N/A	130 mil (3.3 mm)	
	Elongation at Peak Load at 0°F (-18°C)	D 5147	1%	5%	5%
	Elongation at Peak Load at 73.4°F (23°C)	D 5147	2%	4%	4%
	Ultimate Elongation at 73.4°F (23°C)	D 5147	3%	50%	55%
Aged Performance	90-Day Heat-Conditioned Peak Load at 0°F (-18°C)	D 5147	70 lbf/in (12.3 kN/m)	145 lbf/in (25.4 kN/m)	105 lbf/in (18.4 kN/m)
	90-Day Heat-Conditioned Elongation at Peak Load at 0°F (-18°C)	D 5147	1%	5%	4%
	90-Day Heat-Conditioned Peak Load at 73.4°F (23°C)	D 5147	30 lbf/in (5.3 kN/m)	110 lbf/in (19.3 kN/m)	75 lbf/in (13.1 kN/m)
	90-Day Heat-Conditioned Elongation at Peak Load at 73.4°F (23°C)	D 5147	2%	4%	4%
	90-Day Heat-Conditioned Ultimate Elongation at 73.4°F (23°C)	D 5147	3%	6%	7%
Installation	Dimensional Stability	D 5147	0.5%	0.1%	0.1%
	Back Coating Thickness	D 5147	40 mil (1.0 mm)	47 mil (1.2 mm)	
	Net Mass per Unit Area	D 146	65 lb/100 ft <sup>2</sup> (30 kg/9.29 m <sup>2</sup> )	99 lb/100 ft <sup>2</sup> (45 kg/9.29 m <sup>2</sup> )	
	Roll Weight	D 146	N/A	106 lb (48 kg)	

\*MD = Machine Direction

\*\*XMD = Cross-Machine Direction

Note: All data represents tested values.

**Supplemental Testing**

Physical Properties		ASTM Test Method	DynaWeld Cap Result
Cyclic Joint Displacement	Initial	D 5849	Pass at 500 cycles*
	After 90-Day Heat Conditioning per ASTM D 5147	D 5849	Pass at 200 cycles*
Coefficient of Friction	Static	D 1894	1.32
	Kinetic	D 1894	0.89

\*In a min 2-ply system when adhered with any combination of cold applied, hot applied and or heat-weld that is approved by JM for application.