

JM EPDM NR 45 MIL - FIT

Ethylene Propylene Diene Monomer Membrane with Factory Inseam Tape

Meets the requirements of ASTM D 4637, Type I

Features and Components

Membrane: Nonreinforced, cured EPDM (ethylene propylene diene monomer).

Factory Inseam Tape: For superior quality assurance and labor savings compared to field fabricated seams.

Fully Extruded: Produces fewer air voids, more uniform thickness and smoother sheets.

Vulcanization Process: Combines two layers of membrane to produce a fully cross-linked monolithic membrane.

Membrane Formulation: Performs in extreme temperature climates and withstands differential movement (elongation).

UV-Stabilization Properties: Offers outstanding ozone and weather resistance delivering one of the longest service lives available.

Technical Expertise: Backed by 30+ years of EPDM experience and installations.





Color

Black

System Compatibility This product may be used as a component in the following systems. Please reference product application for specific installation methods and information.

Ply	Bl	JR	AF	P		S	BS		Ply		ГРО	P	VC		EPDM	
lti-l	HA	CA	CA	HW	HA	CA	HW	SA	gle	MF	FA	MF	FA	MF	AD	BA
Ĕ	Do not use with Multi-Ply systems					Sin		Compatible	with the s	elected Si	ngle Ply sys	tems abov	'e			
Key:	HA =	Hot Applie	ed CA	= Cold A	pplied	HW = He	at Weldal	ole SA	= Self Adher	ed	MF = Mech	anically F	astened	AD = Adher	ed BA	= Ballasted

Energy and the Environment

Property	Value
Поренту	value
Reflectivity* (ASTM C 1549)	0.06
Emissivity* (ASTM C 1371)	0.88
Post-consumer Recycled Content	0%
Pre-Consumer Recycled Content	0%

*Test methods for reflectivity and emissivity are LEED®- and CRRC®-approved.

Peak Advantage® Guarantee Information

Enhanced guarantees are now available on certain systems for wind and puncture. Consult your local sales representative for more information and for specific guarantee terms and costs.

When used in most JM EPDM Systems* Up to	tee Term
	15 years

*Contact JM Technical Services for specific systems

Codes and Approvals



Installation/Application



Ballasted Adhered

Refer to JM EPDM Application Guides and detail drawings for instructions.

Packaging and Dimensions

Roll Size*	Roll Coverage	Factory Inseam Tape Width		
10' x 100' (3.05 m x 30.48 m)	1000 ft ² (92.9 m ²)	4" (102 mm)		
Membrane extruded in:	Milan, OH			

Storage

Shelf Life	12 months from manufacture date
Storage Conditions	The Inseam tape at the end of each roll is susceptible to damage. Store away from areas or materials where punctures or physical damage is likely to occur. Store indoors, out of direct sunlight, keep clean and dry prior to use. Do not stack rolls on top of one another for extended periods of time.
Temperature Range	60°F-80°F (15.6°C-26.7°C)



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Tested Physical Properties – Membrane

Physica	al Property	ASTM Test Method	Standard for ASTM D 4637, Type I	JM EPDM NR 45 mil - FIT System	
	Tensile Strength (psi)	D 412	> = 1305	1686	
	Elongation, Ultimate (%)	D 412	> = 300	451	
Strength	Tensile Set (%)	D 412	< = 10	0.4	
Stre	Tear Resistance (Ibf/in.)	D 624	> = 150	185	
	Dynamic Puncture Resistance, 5J, Type I	D 5635	pass	pass	
	Static Puncture Resistance, 44.1 lbf, Type I	D 5602	pass	pass	
Overall Sheet Thickness (in.)		D 751	+/- 10%	pass	
evity	Brittleness Point (°F)	oint (°F) D 2137		pass	
Longevity	zone Resistance D 1149		pass	pass	
	Water Absorption (mass %)	D 471	< = 8	0.55	
	Heat Aged 670 hrs @ 240°F	D 573			
jed ance	Tensile Strength (psi)	D 412	> = 1205	1693	
Heat Aged Performance	Elongation, Ultimate (%)	D 412	> = 200	287	
Perf	Tear Resistance (Ibf/in.)	D 624	> = 125	149	
	Linear Dimensional Change (%)	D 1204	< +/- 1	0.4	
ring	Weathering Resistance, 5040 KJ/(m2-nm) @ 340 nm	D 4637 / G 151 / G 155			
Weathering Performance	Visual Inspection	_	pass	pass	
We Perf	Elongation, Ultimate (%)	D 412	> = 200	449	

Physical Properties – Factory Inseam Tape

Physical Property	JM EPDM NR 45 mil - FIT System		
Base	Rubber/Butyl polymer		
Color	Black		
Solvents	None		
Percent Solids	100%		
Cure State	Partially Cured		
Thickness	25 mils ± 5 mils		
Width	4" (102 mm)		
Release Liner	Polyester		