

## JM EPDM NR 60 MIL - FIT

Ethylene Propylene Diene Monomer Membrane with Factory Inseam Tape

### Meets the requirements of ASTM D 4637, Type I

#### **Features and Components**

**Membrane:** Nonreinforced, cured EPDM (ethylene propylene diene monomer).

Factory Inseam Tape: For superior quality assurance and labor savings compared to field fabricated seams.

Fully Extruded: Produces fewer air voids, more uniform thickness and smoother sheets.

**Vulcanization Process:** Combines two layers of membrane to produce a fully cross-linked monolithic membrane.

Membrane Formulation: Performs in extreme temperature climates and withstands differential movement (elongation).

**UV-Stabilization Properties:** Offers outstanding ozone and weather resistance delivering one of the longest service lives available.

**Technical Expertise:** Backed by 30+ years of EPDM experience and installations.



Component

Membrane

Single Ply

Color

Black

**System Compatibility** This product may be used as a component in the following systems. Please reference product application for specific installation methods and information.

PI-	BUR		APP		SBS			i	P		20	PVC		EPDM			
푵	HA	CA	CA	HW	HA	CA	HW	SA		g IV	IF	FA	MF	FA	MF	AD	BA
Ē			Do not t	use with l	Multi-Ply	systems			i	S	C	Compatible	with the s	elected Si	ngle Ply sys	tems above	,
Key:	HA =	Hot Appli	ed <b>CA</b>	= Cold A	applied	<b>HW</b> = He	at Weldal	ole <b>S</b> /	A = Self	Adhere	d <b>N</b>	<b>//F</b> = Mech	anically Fa	stened	AD = Adhei	ed BA =	Ballasted

#### **Energy and the Environment**

Property	Value		
Reflectivity* (ASTM C 1549)	0.06		
Emissivity* (ASTM C 1371)	0.88		
Post-consumer Recycled Content	0%		
Pre-Consumer Recycled Content	0%		

<sup>\*</sup>Test methods for reflectivity and emissivity are LEED®- and CRRC®-approved.

#### **Peak Advantage® Guarantee Information**

Enhanced guarantees are now available on certain systems for wind and puncture. Consult your local sales representative for more information and for specific guarantee terms and costs.

Product	Guarantee Term
When used in most JM EPDM Systems*	Up to 20 years

<sup>\*</sup>Contact JM Technical Services for specific systems.

## **Codes and Approvals**





#### Installation/Application





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Refer to JM EPDM Application Guides and detail drawings for instructions.

#### **Packaging and Dimensions**

Roll Size*	Roll Coverage	Factory Inseam Tape Width	
10' x 100' (3.05 m x 30.48 m)	1000 ft <sup>2</sup> (92.9 m <sup>2</sup> )	4" (102 mm) & 6" (152 mm)	
16' 8" x 100' (5.08 m x 30.48 m)	1667 ft <sup>2</sup> (154.8 m <sup>2</sup> )	4" (102 mm) & 6" (152 mm)	
Membrane extruded in:	Milan, OH		

<sup>\*</sup>More roll sizes to be added. Please contact your local sales representative for current product offering.

#### **Storage**

Shelf Life	12 months from manufacture date			
Storage Conditions	The Inseam tape at the end of each roll is susceptible to damage. Store away from areas or materials where punctures or physical damage is likely to occur.  Store indoors, out of direct sunlight, keep clean and dry prior to use.  Do not stack rolls on top of one another for extended periods of time.			
Temperature Range	60°F – 80°F (15.6°C – 26.7°C)			



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## **Tested Physical Properties – Membrane**

Physic	al Property	ASTM Test Method	Standard for ASTM D 4637, Type I	JM EPDM NR 60 mil - FIT System	
	Tensile Strength (psi)	D 412	> = 1305	1456	
	Elongation, Ultimate (%)	D 412	>= 300	411	
Strength	Tensile Set (%)	D 412	< = 10	0.5	
Stre	Tear Resistance (lbf/in.)	D 624	> = 150	181	
	Dynamic Puncture Resistance, 5J, Type I	D 5635	pass	pass	
	Static Puncture Resistance, 44.1 lbf, Type I	D 5602	pass	pass	
	Overall Sheet Thickness (in.)	D 751	+/- 10%	pass	
evity	Brittleness Point (°F)	D 2137	<= -49	pass	
Longevity	Ozone Resistance	D 1149	pass	pass	
	Water Absorption (mass %)	D 471	<=8	0.3	
	Heat Aged 670 hrs @ 240°F	D 573			
Heat Aged Performance	Tensile Strength (psi)	D 412	> = 1205	1450	
Heat Aged erformanc	Elongation, Ultimate (%)	D 412	> = 200	403	
He	Tear Resistance (lbf/in.)	D 624	> = 125	170	
	Linear Dimensional Change (%)	D 1204	< +/- 1	0.4	
ing	Weathering Resistance, 5040 KJ/(m2-nm) @ 340 nm	D 4637 / G 151 / G 155			
Weathering	Visual Inspection	_	pass	pass	
We	Elongation, Ultimate (%)	D 412	>= 200	351	

## **Physical Properties – Factory Inseam Tape**

Physical Property	JM EPDM NR 60 mil - FIT System			
Base	Rubber/Butyl polymer			
Color	Black			
Solvents	None			
Percent Solids	100%			
Cure State	Partially Cured			
Thickness	25 mils ± 5 mils			
Width	4" (102 mm) & 6" (152 mm)			
Release Liner	Polyester			